



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G01652-3G
Job Sheet 204178



Part No: RBW0905G01652-3G

Job Qty: 10 pcs

Part Name: Tongue Shear Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Due Date: 1/10/20 *16th*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW0905G01652-3G Rev A IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	10 pcs	1/10/20	1/10/20	1.00	2.00	SL-154 - 1	<i>ms 20/01/06</i>
110	QC 2	10 pcs	1/10/20	1/10/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	<i>ms 20/01/06</i>
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	



Container No: S245135



Part: RBW0905G01652-3G

Job No: 204178

Serial No/Batch: S245135

Revision: Rev A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/06/20

Plex 12/4/19 7:58 AM Dart.lajeunesse.marie

120 QC 8	10 pcs	1/10/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	12-20-01-09
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Outsource - 4 - Anodize	10 pcs	1/10/20		-GRO002-VC ATGool	12-20-01-09
140 Packaging 2-1 - Receive - B4B	10 pcs	1/10/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	11-20-01-09
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
150 QC 6	10 pcs	1/10/20	0.00 0.00	QC 6 - 9	

					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	JAN 14 2020
					QC 6 - 81	
160 Packaging 3-1 - Stock - B4B 10 pcs	1/10/20	0.00 0.00		Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B	DAS	
				Packaging 3 - 22 - B4B	84	
				Packaging 3 - 23 - B4B	9-89	GAIS9
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B	DAS	
170 QC 21 - FG 10 pcs	1/10/20	0.00 0.00		QC 21 - FG - 21	21	
				QC 21 - FG - 70	9-89	JAN 14 2020
				QC 21 - SA - 53		

Part Op **100** - 1-Machine as per folio FD102 FOLIO REV: AA DWG REV: A 2-Deburr
 Descriptions: **120** - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
130 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O: 45523 -ANODIZE COLOR CLEAR, PER
 IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required
140 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	2.6400 ft (.264 ea)	100-SL-154 - 1	5240676

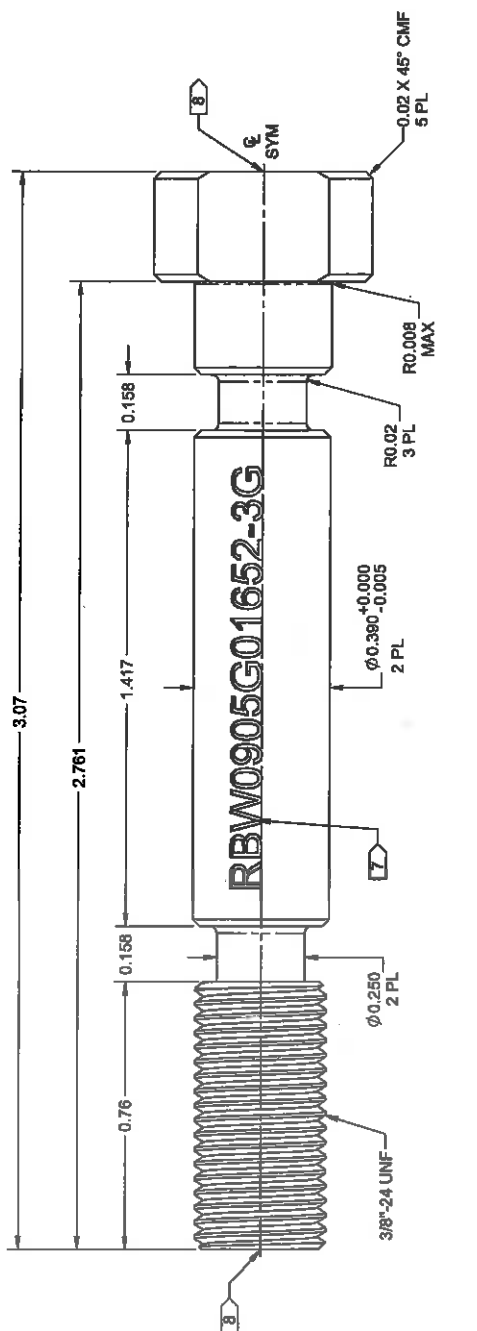
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M6061T6R0.750	3	23	0

Part Specifications

Specifications could not be found.

Plex 12/4/19 7:58 AM Dart.lajeunesse.marie



RBW0905G01852-3G TONGUE SHEAR BOLT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 204178 MC5
19-12-04

NOTES:

1) MATERIAL: 8061-T8

2) HEAT TREAT: N/A
3) FINISH: ANODIZE CLEAR PER MIL-A-8826 TYPE 2 CLASS 1

4) TOLERANCES: $X.X = \pm 0.1"$ / $\pm 1^\circ$
 $Y.Y = \pm 0.01"$ / $\pm 1'$

X.XXX = ± 0.005 / ± 0.1 "

X.XXXX = $\pm 0.0005^{\circ}$ / $\pm 0.05^{\circ}$
PARALLELISM ECCENTRICITY A

5) UNITS: INCHES UNLESS OTHERWISE NOTED

8) REMOVE ALL SHARP EDGES AND BURRS
9) IDENTIFICATION: MACHINE ENGRAVE T/N AS SHOWN

8) CENTER DRILL IS ACCEPTABLE

9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SEE PREVIOUS PDF FOR OLDER REV TEMPLATE UPDATED PER DART HBY STANDARDS DIMENSION 390-0014-005 CHANGED FOR 392-040-005 DIMENSION 390-0014-005 CHANGED FOR 392-040-005 DIMENSION 313 REVISED AND REPLACED BY 315 DIMENSION 332, 02 X 1/8" CHANGED FOR .03 X 1/4" CWF 5 PL DIMENSION 784 CHANGED FOR 786 DIMENSION R0.008" ADDED	19-622	VM
A	19-622	VM
REV.	DESCRIPTION	BY
DRAWN	DATE	3/5/2019
CHECKED	DATE	3/5/2019
APPROVED	DATE	3/5/2019
DATE	3/5/2019	3/5/2019
DATE	3/5/2019	3/5/2019
DATE	3/5/2019	3/5/2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045523



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045523

PO Date: 1/9/20

Due Date: 1/20/20

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2020-01-13

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204558	D4703-045	D4703 Rev C	Lock Pin Assembly Various STC's Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -As Per Dwg D4703 -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/20/20	12 pcs	0 pcs	12 pcs	\$8.09/pcs	\$97.08
JAN 14 2020												

Line Item Note: ***RUSH*** NEED BY JAN 13/14

2	204178	RBW0905G01652-3G	RBW0905G01652-3G Rev A	Tongue Shear Bolt (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X10	-	1/16/20	10 pcs	0 pcs	10 pcs	\$7.99/pcs	\$79.80
JAN 14 2020												

Line Item Note: NEED BY JAN 16



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PURCHASE ORDER **POHB045523**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204191	RBD29905-1	RBD29905 Rev G	Side Plate -Issue P/O to ATG -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/20	12 pcs	0 pcs	12 pcs	\$7.99/pcs	\$95.88
Line Item Note NEED BY JAN 16												
4	204698	SWA10A-700	SWA10A-700 Rev 4	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	-	1/20/20	20 pcs	0 pcs	20 pcs	\$8.09/pcs	\$161.80
Grand Total:												\$434.66

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/13/20 4:17 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919376

Date: 13-Jan-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: D4703-045 Lock Pin Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (5 - 4.5mils) Job: 26735 PO: POHB045523	Rev: C Line: 1	<i>NE</i>
10 ea	Part: RBW0905G01652-3G Tongue Shear Bolt Anodize per MIL-A-8625F, Type II, Class1, Clear, Water Sealant .0004-.0010" (4 - 1 mils) Job: 26736 PO: POHB045523	Rev: A Line: 2	<i>NE</i>
12 ea	Part: RBD29905-1 Side Plate Anodize per MIL-A-8625F, Type II, Class2, Red .0004-.0010" (4 - 1 mils), Water Sealant Job: 26737 PO: POHB045523	Rev: G Line: 3	<i>NE</i>
20 ea	Part: SWA10A-700 Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (5 - 4.5mils) Job: 26738 PO: POHB045523	Rev: 4 Line: 4	<i>NE</i>
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JAN 13 2020</u> Made in Canada.			

RECEIVED

JAN 13 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919376

Date: 13-Jan-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		